

Webinar

Webinar will start at 1:00, let us know in "chat" what city/state you are dialing in from ....welcome!!

# TOP 5 CASTING SOURCE ARTICLES

Tuesday, September 21<sup>st</sup>, 1pm ET



Tim Weber Vice President



Shannon Wetzel Managing Editor of Modern Casting & Casting Source

**Moderator**: Tim Williams



- Where to post Questions during Webinar?
- Panelists will attempt to answer questions as they arise when possible, all others will be addressed at end of webinar (time permitting).
- Webinar & Presentation Slides will be made available to all attendees.





Tim Weber Vice President

North Bend, OH

1 of 10 kids, 32 nieces & nephew, Married, 3 kids & 1 grandson

36 years in Perm. Mold

Everything Bicycle, painting, gardening & fishing w/ grandson

ABOUT US

Born & Raised

Family

Work Experience

Passion/Hobbies



Shannon Wetzel Managing Editor of Modern Casting & Casting Source

Born: Austin, TX Raised: Independence, MO Residing: Algonquin, IL

Married, 2 kids (12 & 10), 2 dogs, 2 cats, 1 snake

<u>16</u> years with American Foundry Society

Reading, being my kids' taxi driver, enjoying our pool

## **Casting Source**



- About the publication
- Type of content you can find
  - Process descriptions & education
  - Case studies
  - New technology & industry trends
- Let's talk about Shannon's top
  5 Casting Source articles!



# 8 Factors Affecting Lead Time



#### Audience Favorite

- 1. How much engineering work the supplier needs to preform
- 2. How much scheduling and future order information you share
- Number of value-added services provided
   AND 5 MORE FACTORS



# **#2** 10 Casting Cost Considerations



# Audience Favorite

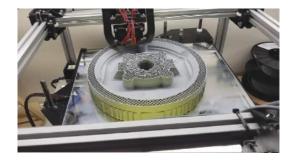
- 1. Geometric Complexity
- 2. Dimensional Allowances & Tolerances
- 3. Cast Surface Finish
- 4. Quality Requirements & Assurance
- 5. Packaging

AND 5 MORE CONSIDERATIONS



https://www.castingsource.com/articles/2014/07/01/10cost-considerations-your-castings

# Jump Start Tooling with 3-D Printing





#### Audience Favorite

 "Fused deposition modeling and fused filament fabrication technology offer low-cost entry to 3-D printed tooling."



https://www.qgdigitalpublishing.com/publication/?i=6271 01&ver=html5&p=24

## Besler Industries Puts Pricey Part to Pasture





#### batesville products, inc.

https://www.qgdigitalpublishing.com/publication/?i=627 738&ver=html5&p=34

#### Author Favorite - Case Study

 "Converting a steel weldment to a ductile iron casting saved the agriculture equipment manufacturer \$7-\$10 per part."

### **A Relating Case Study**



#### **BPI Casting Conversion**

- Entertainment industry customer
- 12 pieces separately machined and welded together
- One structurally sound, repeatable casting
- Saved 40% off original production cost
  - By switching to casting, you can increase efficiency and reduce production & labor costs associated with separate machining and welding
- ROI on tooling costs within a few months











#### Author Favorite - Case Study

 "New Orleans residents rely on several hundred thousand pounds of pump castings to protect the city from flooding."



https://www.qgdigitalpublishing.com/publication/?i=627 730&ver=html5&p=38

# **QUESTIONS ??**

## **Check out our previous webinars:**

- <u>The Aluminum Market Today</u>
- Finishing Casting Polishing, Painting & Powder Coating
- 10 Permanent Mold Questions You Need to Know
- What's Involved in the Quoting Process

- <u>The Engineer's Guide to Metalcasting</u>
- Five Critical Elements of Machining Aluminum Castings
- Casting Process Simulation Secrets Revealed
- <u>Comparing Apples to Apples with Your Tooling</u>



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